



FLEXIBLE SERIES

FUSION SPLICE PROTECTION SLEEVES

HEAT SHRINK PROCEDURE USING HEAT GUN

Please note that conventional heating ovens may also be used provided they can be adjusted to meet the heat temperature and times that are indicated below.

NOTE: A variable heat gun must be used with heat deflector installed at the end of the nozzle.

- Set gun temperature between 165 and 175 degrees C
- Position splice sleeve between end of heat gun nozzle and heat deflector.
Note: Avoid directly contacting sleeve with heat gun
- Begin heating at the center area of the splice sleeve
- Fully shrink sleeve at this point, then move heat gun to each end of the sleeve pushing out any air bubbles
- Pass heat gun over entire sleeve assuring that all air bubbles are completely eliminated
- Total heating time should be approximately sixty seconds
- Allow sleeve to cool down before handling

