



## ***FLEXIBLE SERIES***

### **FUSION SPLICE PROTECTION SLEEVES**

#### **HEAT SHRINK PROCEDURE USING HEAT GUN**

*Please note that conventional heating ovens may also be used provided they can be adjusted to meet the heat temperature and times that are indicated below.*

**NOTE:** A variable heat gun must be used with heat deflector installed at the end of the nozzle.

- Set gun temperature between 140 and 150 degrees C
- Position splice sleeve between end of heat gun nozzle and heat deflector.  
*Note:* Avoid directly contacting sleeve with heat gun
- Begin heating at the center area of the splice sleeve
- Fully shrink sleeve at this point, then slowly move heat gun to each end of the sleeve pushing out any air bubbles
- Pass heat gun over entire sleeve assuring that all air bubbles are completely eliminated
- Total heating time should be less than one minute
- Allow sleeve to cool down for about one minute before handling

